

PARTS BOOK

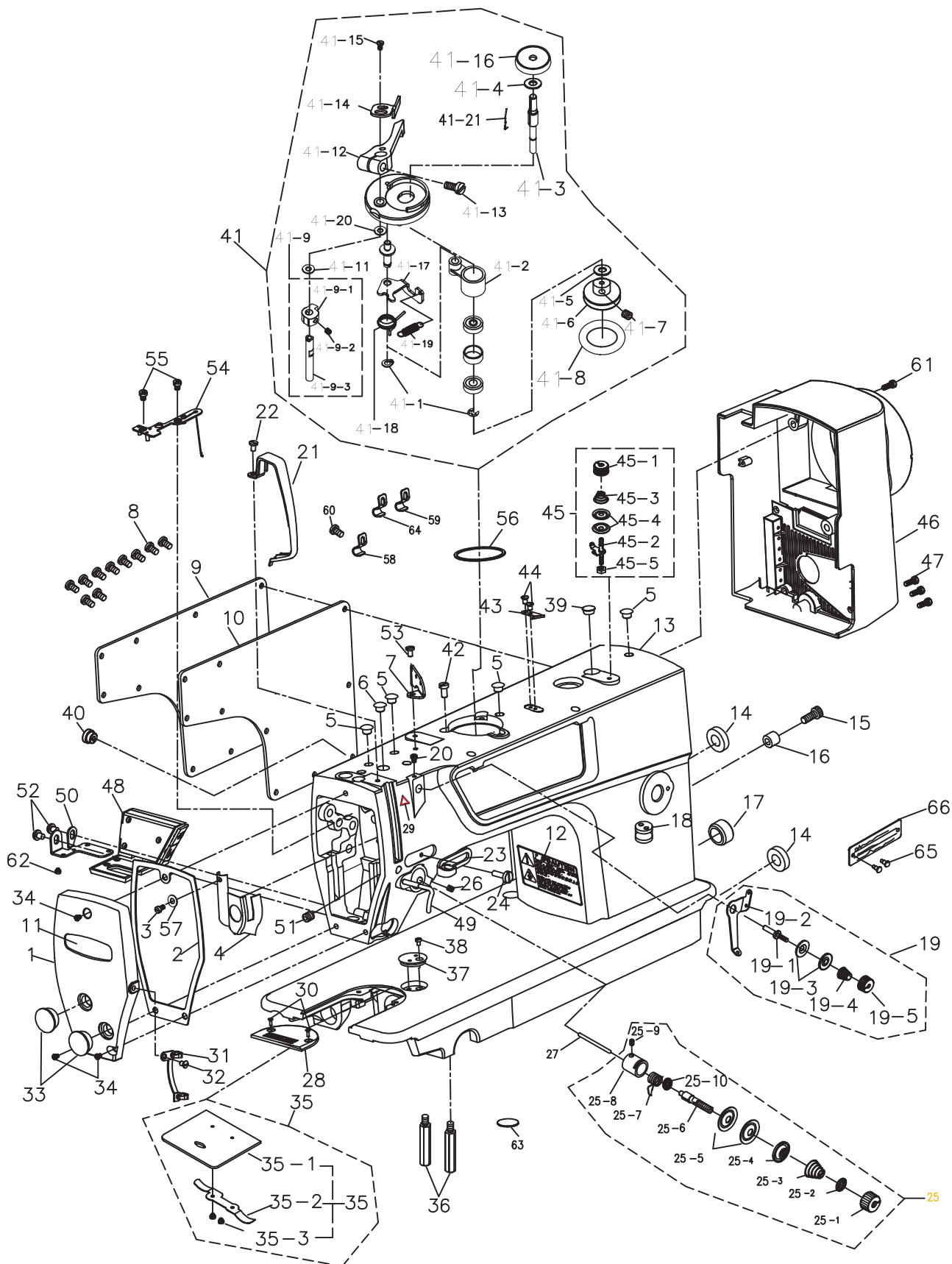
TRONIC 5 F

Automatic industrial sewing machine



1. 机壳部件

MACHINE FRAME&MISCELLANEOUS COVER COMPONENTS

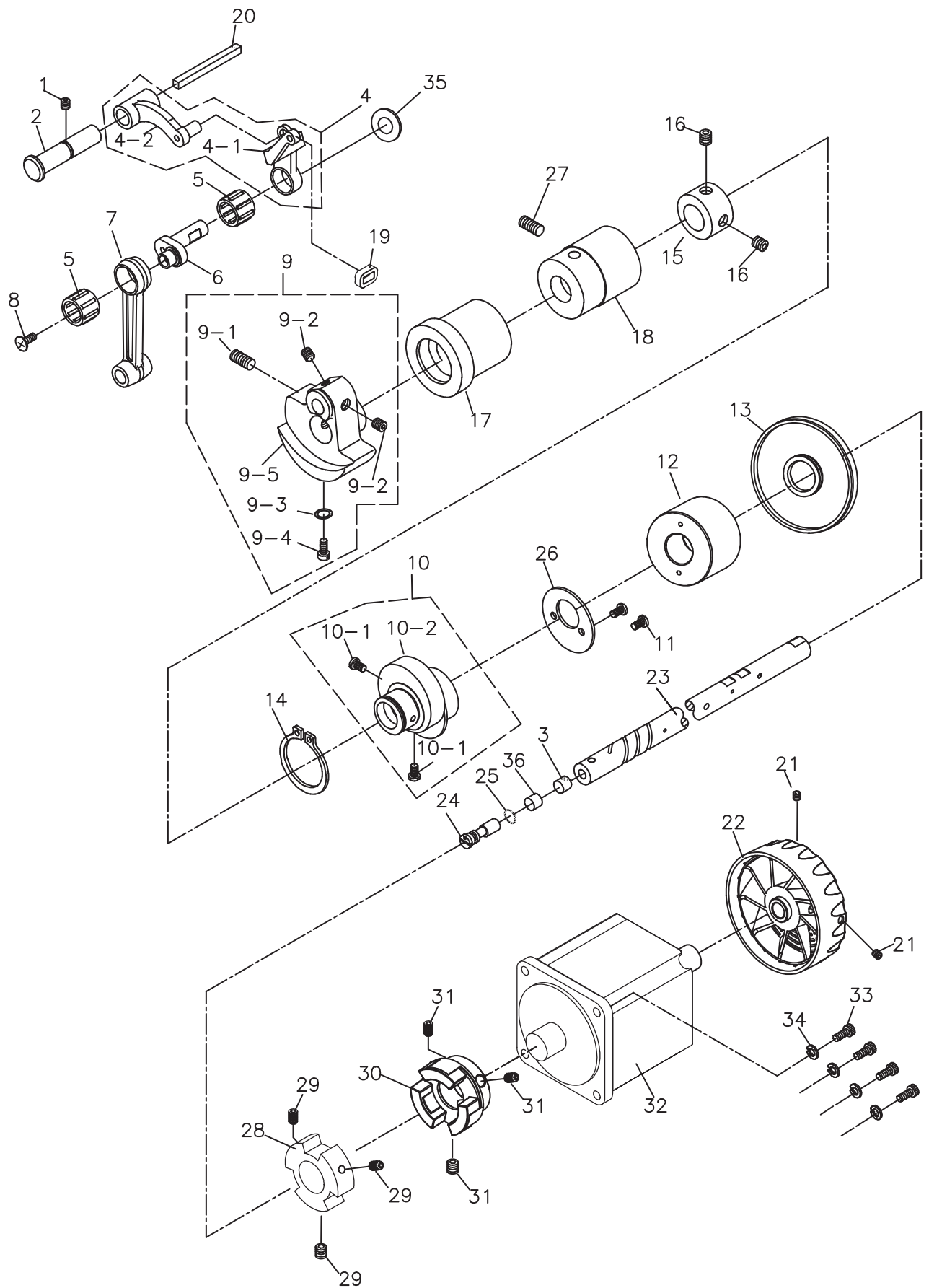


1.机壳部分/MACHINE FRAME&MISCELLANEOUS COVER COMPONENTS						
序号 Ref.No.	新编号 new part No.	名 称 Part name	Name of parts	数量 (Qty)		
				5 F	5 HF	5 XHF
1	280001001	面板	Face plate	1	1	1
2	280001002	面板垫	Face plate agsket	1	1	1
3	S073184404	防油板螺钉	Screw 1/8×44 L=4	1	1	1
4	280001004	面部防油板	Arm oil shield	1	1	1
5	991001005	橡胶塞	Rubber plug	4	4	4
6	991001006	针杆曲柄螺孔塞	Rubber plug	1	1	1
7	991001007	三眼过线板	Thread guide rod	1	1	1
8	S094762809	后窗板螺钉	Screw 3/16×28 L=9	11	11	11
9	280001009	后窗板	Side plate	1	1	1
10	280001010	后窗板垫	Gasker	1	1	1
11	280001011	面板商标牌	Face plate	1	1	1
12	991001012	安全指示牌	Safety lable	1	1	1
13	281001013	机壳组件	Machine cover	1	1	
	281001013D	机壳组件	Machine cover			1
14	991001014	送料调节器孔塞	Rubber plug	1	1	1
15	720001015	倒缝限位套紧固螺钉	Screw	1	1	1
16	280001076	倒缝限位套	Reverse feed lever stopper	1	1	1
17	991001017	下轴盲孔塞	Rubber plug	1	1	1
18	991001018	导线过线套(2孔)	Magnet cord rubber	1	1	1
	991001018-1	导线过线套(3孔)	Magnet cord rubber	1	1	1
19	280001019	小夹线器组件	Thread tension asm	1	1	1
19-1	991001019-1	小夹线螺钉	Small clip line screw	1	1	1
19-2	991001019-2	小夹线过线板	Thread tension guide	1	1	1
19-3	991001019-3	小夹线板	Thread tension disk	2	2	2
19-4	991001019-4	小夹线簧	Thread tension spring	1	1	1
19-5	280001019-5	小夹线螺母	Thread tension nut	1	1	1
20	S114374006	小夹线组件支架螺钉	Screw	1	1	1
21	991001021	挑线防护罩	Thread take-up lever cover	1	1	1
22	S094762806	挑线防护罩螺钉	Screw 3/16×28 L=6	1	1	1
23	991001023	右线钩	Arm thread guide right	1	1	1
24	S074374006	右线钩螺钉	Screw 11/64×40 L=6	1	1	1
25	281001025	夹线器组件	Thread tension asm	1		
	281001025H	夹线器组件	Thread tension asm		1	1
25-1	281001025-1	夹线螺母	Tension nut	1	1	1
25-2	991001025-2	夹线止动板	Rotating stopper	1	1	1
25-3	991001025-3	夹线簧	Rotating stopper	1		
	991001025-3H	夹线簧	Rotating stopper		1	1
25-4	991001025-4	夹线压板	Thread tension disk presser	1	1	1
25-5	991001025-5	夹线板	Thread tension disk	2	2	2
25-6	991001025-6	夹线螺钉	Tension post	1	1	1
25-7	991001025-7	挑线簧	Take-up spring	1		
	991001025H-7	挑线簧(厚料)	Take-up spring		1	1
25-8	991001025-8	调线簧调节座	Tension post socket	1	1	1
25-9	S143574005	夹线螺丝紧固螺钉	Screw 9/64×40 L=5.5	1	1	1
25-10	991001025-19	O型圈	O ring	1	1	1
26	S115952811	夹线器支紧螺钉	Screw 15/64×28 L=7	1	1	1
27	LA1137	松线钉	Tension releasing	1	1	1
28	E1711	针板(薄料/4排牙)	Throat plate	1		
	991001028H	针板(大针距/3排牙)	Throat plate		1	
	030301022	针板 B2.6(大旋梭/3排牙)	Throat plate			1
29	280001071	安全标示	Safety marking	1	1	1
30	S044374006Z	针板螺钉	Screw 11/64×40 L=6	2	2	2
31	280001031	左线勾	Arm thread guide left	1	1	1
32	S074374006	左线勾螺钉	Screw 11/64×40 L=6	1	1	1
33	991001033	面板调节孔塞	Rubber plug	2	2	2
34	S094762811	面板螺钉	Screw 3/16×28 L=11	3	3	3
35	991001035	推板组件	Slide plate asm	1	1	
	991001035D	推板组件(大旋梭)	Slide plate asm			1
35-1	991001035-1	推板	Slide plate	1	1	1
35-2	991001035-2	推板簧	Bed slide spring	1	1	
	991001035-2D	推板簧	Bed slide spring			1
35-3	S082385602	推板簧螺钉	Screw 3/32×56 L=2.2	2	2	2
36	991001036	底板支柱	Bed slide spring	4	4	4

1.机壳部分/MACHINE FRAME&MISCELLANEOUS COVER COMPONENTS						
序号 Ref.No.	新编号 new part No.	名 称 Part name	Name of parts	数量 (Qty)		
				5 F	5 HF	5 XHF
37	280001037	卷边器	Ruler stopper	1	1	1
38	S074374006	卷边器螺钉	Screw 11/64×40 L=6	1	1	1
39	991001058	橡胶塞	Rubber plug	1	1	1
40	280001063	操作面板出线橡胶塞	Rubber plug	1	1	1
41	280001041	绕线器组件	Winder assembly	1	1	1
41-1	991001041-1	挡圈E4	Ring E4	2	2	2
41-2	991001041-2	绕线轴基座	Bobbin base	1	1	1
41-3	991001041-3	绕线轴	Spool	1	1	1
41-4	991001041-4	O型圈P9	O ring	1	1	1
41-5	991001041-5	平垫圈S6	Flat washer	1	1	1
41-6	991001041-6	绕线轮	Winding wheel	1	1	1
41-7	991001041-7	螺钉M5X5	Screw M5x5	2	2	2
41-8	991001041-8	橡皮垫圈29	Rubber washer	1	1	1
41-9	991001041-9	梭芯夹凸轮组件	Shuttle cam asm.	1	1	1
41-9-1	991001041-9-1	梭芯夹凸轮	Shuttle cam	1	1	1
41-9-2	991001041-9-2	螺钉M5X5	Screw M5x5	1	1	1
41-9-3	991001041-9-3	梭芯夹轴	Shuttle clamp shaft	1	1	1
41-11	991001041-11	平垫圈S6	Flat washer	2	2	2
41-12	991001041-12	梭芯压臂柄	Shuttle arm handle	1	1	1
41-13	991001041-13	螺钉M4X12	Screw	1	1	1
41-14	991001041-14	梭芯夹	Bobbin clip	1	1	1
41-15	991001041-15	螺钉SM4. 76	Screw	2	2	2
41-16	991001041-16	梭芯座	Bobbin base	1	1	1
41-17	991001041-17	绕线杠杆	Winding lever	1	1	1
41-18	991001041-18	弹簧	Spring	1	1	1
41-19	991001041-19	弹簧	Spring	1	1	1
41-20	991001041-20	O型密封圈S5	O type sealing ring	1	1	1
41-21	991001041-21	卡簧		1	1	1
42	M080500810	绕线器螺钉	Bobbin screw	3	3	3
43	991001043	割线刀	Knife	1	1	1
44	S093574005	割线刀螺钉	Knife screw	2	2	2
45	280001045	绕线夹线器组件	Thread tension asm.	1	1	1
45-1	280001045-1	夹线螺母	Tension nut	1	1	1
45-2	991001045-2	夹线螺钉	Tension post	1	1	1
45-3	991001045-3	夹线弹簧	Tension spring	1	1	1
45-4	991001045-4	夹线板	Thread tension disk presser	2	2	2
45-5	991001045-6	夹线螺母（下）	Tension nut	1	1	1
46	280001046	电控组件	Motor cover	1	1	1
47	M180500835	电控螺钉	Screw	3	3	3
48	3801202101U	倒缝灯开关组件	Reverse seam lamp switch assembly	1	1	1
49	280001049	大线勾	Presser bar thread guide	1	1	1
50	280001050	倒缝灯开关支架	Switch support for reverse seam	1	1	1
51	S153574006	大线勾紧定螺钉	Screw	1	1	1
52	S094762806	倒缝灯开关固定螺钉	Screw	2	2	2
53	S074374007	三眼线勾螺钉	Screw	1	1	1
54	991001052	油线板组件	Oil plate assembly	1	1	1
55	S093574016	油线板固定螺钉	Screw	2	2	2
56	991001056	绕线器垫片	Bobbin Washer	1	1	1
57	600011037	防油板垫片	Grease plate gasket	1	1	1
58	280001066-1	线夹1	Wire clip 1	1	1	1
59	280001066	线夹2	Wire clip 2	1	1	1
60	S094762806	线夹螺钉	Screw	1	1	1
61	M180508020	电控螺钉	Screw	1	1	1
62	M090300506	支架螺钉	Screw	4	4	4
63	280001074	检验标示	Inspection sign	1	1	1
64	991001062	线夹	Clamp	1	1	1
65	991001039	铆钉	Pole	2	2	2
66	282001040	型号牌	Modle plate	1	1	1

2. 上轴/挑线部件

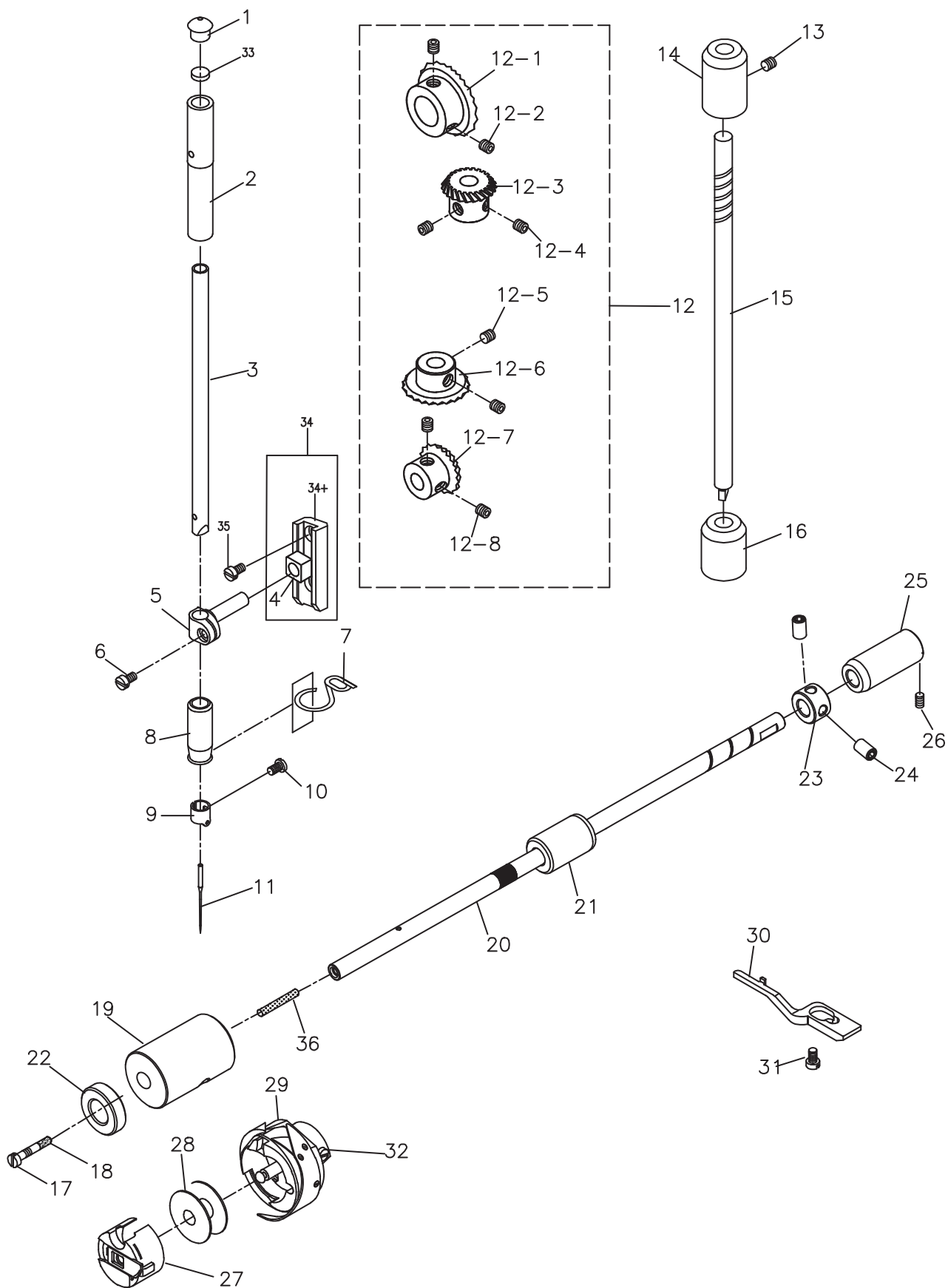
MAIN SHAFT&THREAD-UP LEVER COMPONENTS



2.上轴/挑线部件/MAIN SHAFT&THREAD-UP LEVER COMPONENTS						
序号 Ref.No.	新编号 new part No.	名称 Part name	Name of parts	数量		
				5 F	5 HF	5 XHF
1	991002001	挑线连杆销螺钉	Screw 15/64×28 L=10.5	1	1	1
2	991002002	挑线连杆销	thread take-up crank shaft	1	1	1
3	280003036	曲柄油量限制毡	Roller felt	1	1	1
4	991002004	挑线连杆组件	thread take-up lever asm	1		
	991002004H	挑线连杆组件 (厚料)	thread take-up lever asm (heavy duty)		1	
	991002004D	挑线连杆组件 (铝制厚料)	thread take-up lever asm			1
4-1	991002004-1	挑线杆	take-up lever	1		
	991002004-1H	挑线杆	take-up lever		1	
	991002004-1D	挑线杆	take-up lever			1
4-2	991002004-2	挑线连杆	Pick line connecting rod	1		
5	991002005	挑线杆滚针轴承	Needle bearing	2	2	2
6	991002006	挑线曲柄	Needle bar crank	1		
	991002006H	挑线曲柄(厚料)	Needle bar crank (heavy duty)		1	1
7	991002007	针杆连杆	Needle bar crank rod	1	1	1
8	991002008	挑线曲柄左旋螺钉	Left screw 9/64×40 L=4.8	1	1	1
9	991002009	针杆曲柄组件	Needle bar crank asm	1		
	870002015H	针杆曲柄组件(厚料)	Needle bar crank asm (heavy duty)			1
9-1	S127142816	针杆曲柄紧固螺钉	Screw 9/32×28 L=16	1	1	1
9-2	S116354006	挑线曲柄定位螺钉	Screw 1/4×40 L=6	2	2	2
9-3	991002009-3	定位螺丝O型圈	Rubber O ring	1	1	1
9-4	S077142815	针杆曲柄定位螺钉	Screw 9/32×28 L=15.5	1	1	1
9-5	991002009-5	针杆曲柄	Needle bar crank	1		
	870002015H-1	针杆曲柄	Needle bar crank		1	1
10	991002010	送料偏心轮组件	Feed drive eccentric cam asm.	1	1	1
10-1	S076354011	送料偏心轮螺钉	Screw 1/4×40 L=11	2	2	2
10-2	991002010-2	送料偏心轮	Feed drive eccentric cam	1	1	1
11	S093574006	送料偏心轮盖板螺钉	Screw 9/64×40 L=6	2	2	2
12	991002012	上轴后套	Mainshaft back bush	1	1	1
13	991002013	上轴后套油封	Oil seal of mainshaft back bush	1	1	1
14	S126354004	卡簧	Snap ring	2	2	2
15	991002015	上轴挡圈	Thrust collar asm	1	1	1
16	S116354006	上轴挡圈螺钉	Screw 1/4x40 L=6	2	2	2
17	991002017	上轴前轴套	Main shaft front bushing asm.	1	1	1
18	870002008	上轴中轴套	Bushing intermediate	1	1	1
19	991002019	挑线杆橡皮套	Rubber	1	1	1
20	991009008	挑线连杆销供油线	Thread take-up crank shaft felt	1	1	1
21	M140500806	手轮螺钉	Screw	2	2	2
22	280002022	手轮	Hand wheel	1	1	1
23	991002023	上轴	Main shaft, upper	1	1	1
24	991002024	上轴油量调节销	Oil amount adjusting pin	1	1	1
25	991002025	上轴油量调节销O型圈	Rubber ring	1	1	1
26	991002026	送料偏心轮盖板	Thrust collar	1	1	1
27	S145952806	上轴中轴套螺钉	Screw	1	1	1
28	991002028	联轴器(A)	Connect block A	1	1	1
29	M140601008	联轴器螺钉	Screw M6×6	3	3	3
30	991002030	联轴器(B)	Connect block B	1	1	1
31	M150601006	联轴器(B)固定螺钉	Screw	3	3	3
32	991002032	直驱电机组件	Motor asm.	1	1	1
	991002032D	直驱电机组件(三代)	Motor asm.	1	1	1
33	M180500822	电机安装螺钉M5X22	Screw	4	4	4
34	991002034	电机安装螺钉垫片	Washer	4	4	4
35	W220801605	挑线杆垫片	Washer	1	1	1
	W220801605-1	挑线杆垫片	Washer	1	1	1
36	870002013	油量销套	Oil throttle	1	1	1

3. 针杆/竖轴/下轴部件

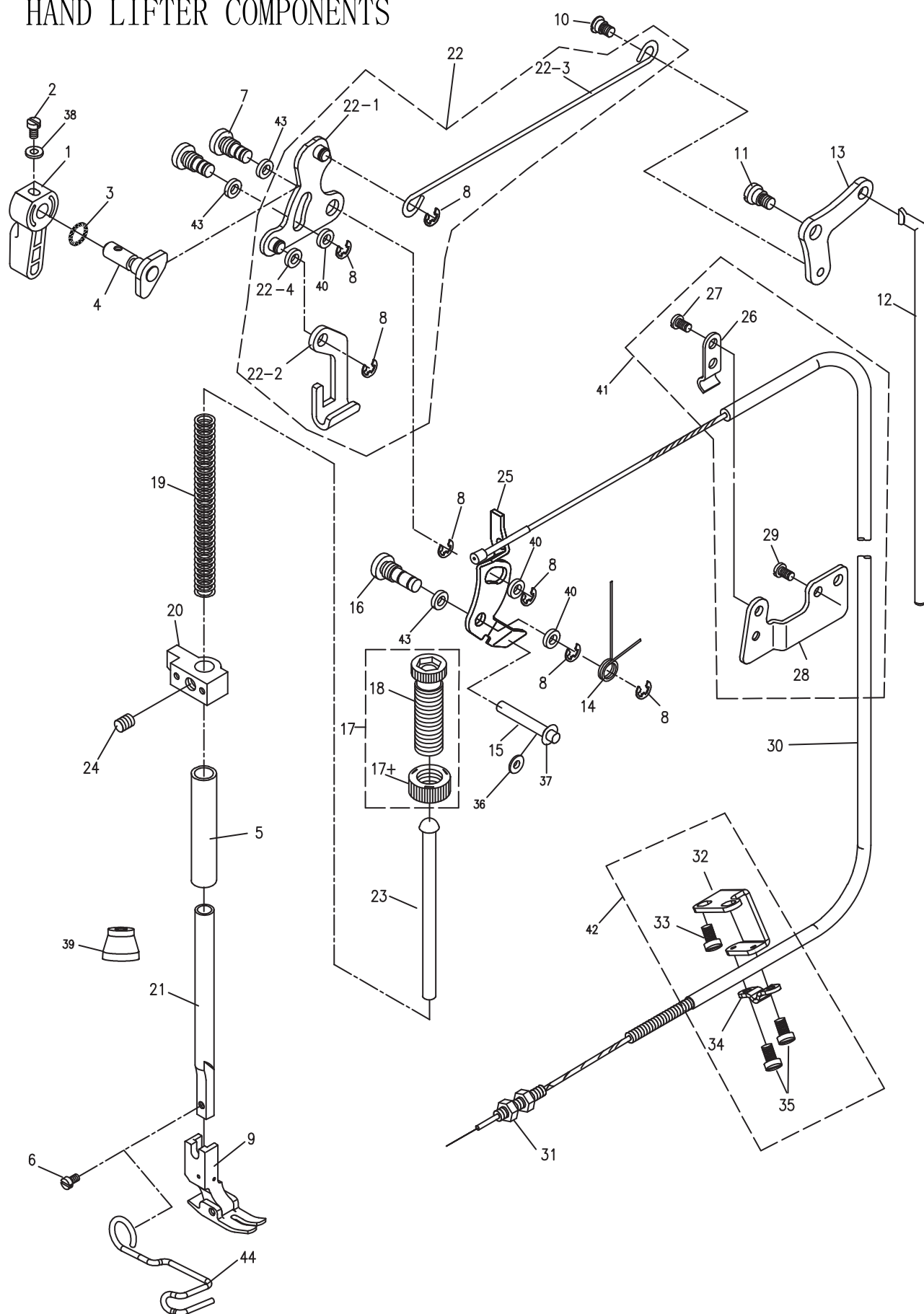
NEEDLE BAR, UPRIGHT SHAFT&HOOK DRIVING SHAFT COMPONENTS



3.针杆/竖轴/下轴部件/NEEDLE BAR, UPRIGHT SHAFT&HOOK DRIVING SHAFT COMPONENTS						
序号 Ref.No.	新编号 new part No.	名称 Part name	Name of parts	数量		
				5 F	5 HF	5 XHF
1	991003001	针杆上孔塞	Upper Cap	1	1	1
2	991003002	针杆上套	Needle bar bushing upper	1	1	1
3	991003003	针杆	Needle bar	1	1	1
	991003003H	针杆(厚料)	Needle bar (heavy duty)		1	
	991003003D	针杆(大旋梭)	Needle bar			1
4	9910030046	针杆连接柱滑块	Slide block	1	1	1
5	991003004	针杆连接柱	Needle rod holder asm.	1	1	1
6	S073574007	针杆连接柱螺钉	Screw 9/64×40 L=7.5	1	1	1
7	991003007	针杆下套线钩	Needle bar thread guide	1	1	1
8	991003008	针杆下套	Needle bar bushing lower	1		
	991003008H	针杆下套(大旋梭)	Needle bar bushing lower		1	1
9	991003010	针杆过线环	Needle bar thread guide	1	1	
	030302025	针杆过线环(9911机型)	Needle bar thread guide			1
10	S083184405	机针螺钉	Screw 1/8×44 L=4.8	1	1	1
11	991014011	机针 DBx1 14#	Needle DBx1 #14	1		
	991003011H-5	机针 DPx5 20#	Needle DPx5 #20		1	1
12	991003012	伞齿轮组件	Gear pinion asm.	1	1	1
12-1	991003014	上轴伞齿轮	Gear asm.	1	1	1
12-2	S116354008	伞齿轮螺钉	Screw 1/4×40 L=8	2	2	2
12-3	991003016	竖轴上伞齿轮	Pinion asm.	1	1	1
12-4	S116354008	伞齿轮螺钉	Screw 1/4×40 L=8	2	2	2
12-5	S116354008	伞齿轮螺钉	Screw 1/4×40 L=8	2	2	2
12-6	991003019	竖轴下齿轮	Gear asm.	1	1	1
12-7	991003021	下轴伞齿轮	Pinion asm.	1	1	1
12-8	S116352808	伞齿轮螺钉	Screw	2	2	2
13	S145952806	竖轴上套紧固螺钉	Screw	1	1	1
14	991003016-1	竖轴上轴套	Upright shaft bushing,lower	1	1	1
15	991003014-1	竖轴	Upright shaft	1	1	
16	991003017	竖轴下轴套	Upright shaft bushing,lower	1	1	1
17	991003028	下轴限油螺钉	Oil seal screw	1	1	1
18	991003027	下轴限油芯	Oil wick	1	1	1
19	991003026	下轴前轴套	Lower shaft front metal	1	1	
	991105012	下轴前轴套(9911机型)	Lower shaft front metal			1
20	991003022	下轴	Lower shaft	1	1	
	991107001	下轴(9911机型)	Lower shaft			1
21	991006047	下轴中套	Lower axle sleeve	1	1	1
22	030306031	下轴左套油封	Oil Seal	1	1	1
23	991003020	下轴挡圈	Thrust collar asm.	1	1	1
24	S074374005	下轴挡圈螺钉	Screw 11/64×40 L=5	2	2	2
25	991003018	下轴后轴套	Bushing rear	1	1	1
26	S145952806	下轴后轴套螺钉	Screw	1	1	1
27	991003030	梭壳	Bobbin case	1	1	
	030306010	梭壳(配9911)	Bobbin case			1
28	991003029	梭芯	Bobbin	1	1	
	030306011	梭芯(配9911)	Bobbin			1
29	991003015	旋梭	Hook asm.	1	1	
	030306012	大旋梭(9911机型)	Big Hook asm.			1
30	991003023	旋梭定位勾	Bobbin case holder	1	1	
	870013014	旋梭定位勾(9911机型)	Bobbin case holder			1
31	S084374011	旋梭定位勾螺钉	Screw SM11/64×40 L=11	1	1	1
32	991003032	旋梭螺钉	Screw	3	3	3
33	280003036	针杆油毡	Needle bar linoleum	1	1	1
34	991003032A	针杆连接柱滑块座组件	Slide block	1	1	1
34+	991003032	针杆连接柱滑块座	Slide block	1	1	1
35	S074374008	滑块座螺钉	Screw	2	2	2
36	LL1122	油芯	Oil core	1	1	1

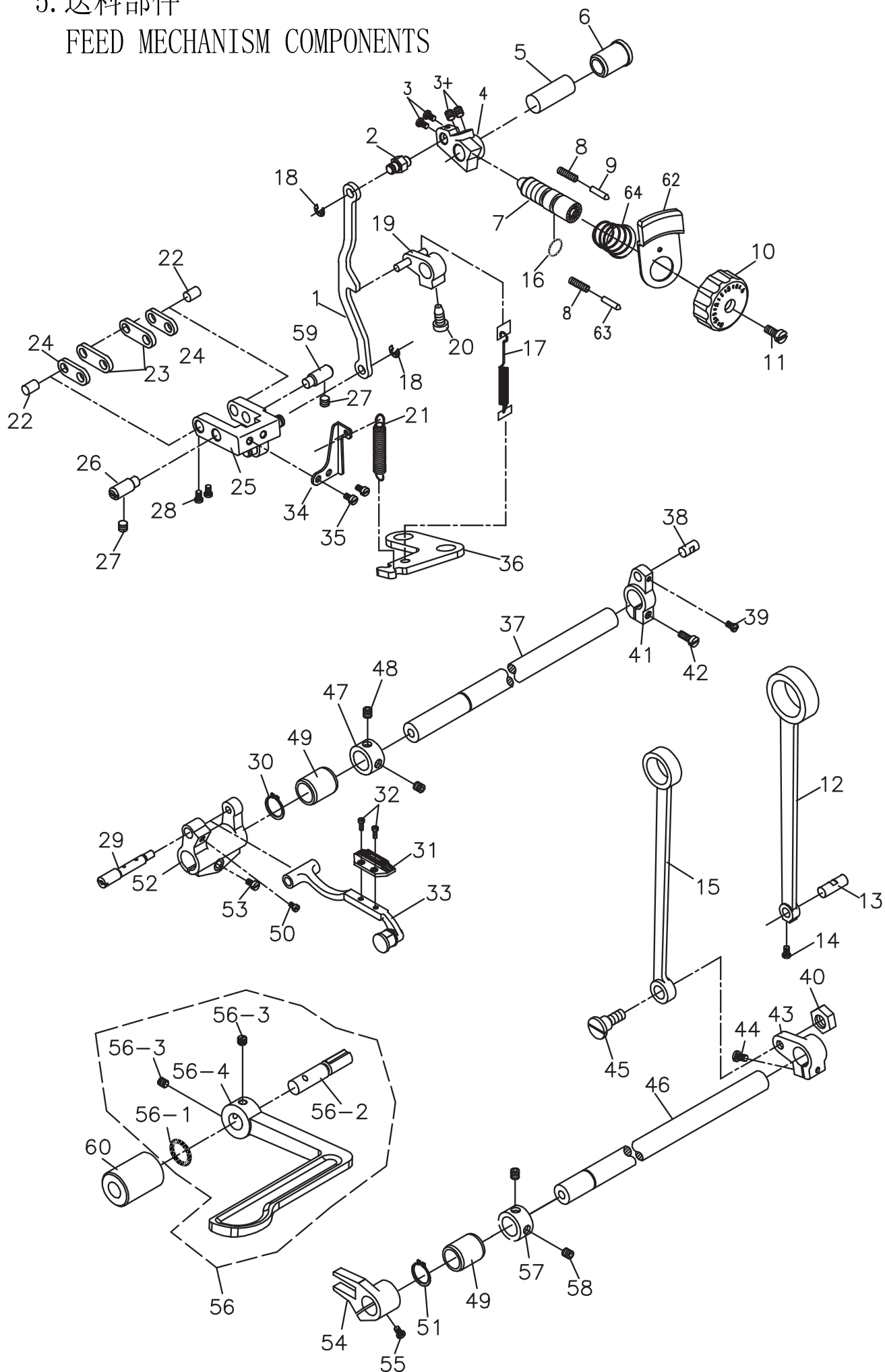
4. 压杆部件

HAND LIFTER COMPONENTS



4.压杆部件/HAND LIFTER COMPONENTS						
序号 Ref.No.	新编号 new part No.	名 称 Part name	Name of parts	数量		
				5 F	5 HF	5 XHF
1	991004001	压脚扳手	Hand lifter	1	1	1
2	991004002	压脚扳手螺钉	Screw 9/64×40 L=10	1	1	1
3	991004003	压脚扳手轴O型圈	Rubber ring	1	1	1
4	LB1112	压脚扳手凸轮部件	hand lifter cam asm	1	1	1
5	991004005	压杆轴套	Presser bar bushing lower	1	1	1
6	S073574011	压脚螺钉	Screw 9/64×40 L=11	1	1	1
7	991004007	前杠杆螺纹销	Link shaft	2	2	2
8	991004008	挡圈E5	E-ring 5	7	7	7
9	720003003	压脚部件	Presser foot asm	1		
	991004009H	压脚部件(厚料)	Presser foot asm		1	1
10	991004010	抬压脚拉杆螺钉	Hinge screw	1	1	1
11	991004011	后杠杆轴拉螺钉	Hinge screw	1	1	1
12	991004012	抬压脚顶杆	Knee lifter connecting rod	1	1	1
13	991004013	抬压脚后杠杆	Lifting lever link	1		
14	991004022	松线顶板复位簧	Tension release return spring	1		
	991004022H	松线顶板复位簧(厚料)			1	1
15	991001027	松线辅钉	Tension release supporting pi	1	1	1
16	991004026	松线顶板螺纹销	Tension release shaft	1	1	1
17	991004028A	调压螺钉螺母组件	Presser adjurting screw nut	1		
17+	991004027	调压螺母	Presser adjurting screw nut	1		
	991004029JH	调压螺母(厚料)	Presser adjurting screw nut H		1	1
18	991004028	调压螺钉	Presser spring regulator	1		
	991004028JH	调压螺钉(厚料)	Presser spring regulator H		1	1
19	991004029	调压簧	Presser adjurting spring	1		
	870004004	调压簧(厚料)	Presser adjurting spring H		1	1
20	280004006	压杆导架	Presser bar guide bracket	1	1	1
21	991004031	压杆	Presser bar	1	1	1
22	281004019	前杠杆组件	Knee lifting cross rod asm	1	1	1
22-1	991004032-1	抬压脚前杠杆	Hand lifter link	1	1	1
22-2	991004032-2	压脚升降板	Lifting lever	1	1	1
22-3	180004022	抬压脚拉杆	Knee lifting cross rod	1	1	1
22-4	280004019-4	垫圈	Washer	1	1	1
23	991004033	调压导杆	Presser guide bar	1	1	1
24	S126354006	导架螺钉	Screw	1	1	1
25	991004025	松线顶板	Thread tension relese wire	1	1	1
26	991004017	拉线压板	Stay plate	1	1	1
27	S073574007	上压板紧固螺钉	Screw 9/64×40 L=7	1	1	1
28	991004019	上压线底板	Wire holder bracket upper	1	1	1
29	S094762806	上压板组件紧固螺钉	Screw 3/16×28 L=6	1	1	1
30	991004034	拉线(长)	Pull line(long)	1	1	1
	991004034-D	拉线(短)	Pull line(short)	1	1	1
31	991004020	拉线调节螺母	Nut 3/16×32	2	2	2
32	991004023	松线钢绳下支架	Lower bracket	1	1	1
33	S095952810	下支架紧固螺钉	Screw 15/64×28 L=10	2	2	2
34	991004021	下拉线压板	Down stay plate	1	1	1
35	S073574014	下压板紧固螺钉	Screw 9/64×40 L=7	2	2	2
36	870003033	挡油垫	Oil retaining pad	1	1	1
37	930001065	卡簧	Reed spring	1	1	1
38	991004042	垫片	Shim	1	1	1
39	991004041	挡油帽	Oil retaining cap	1	1	1
40	991002036	垫片	Shim	3	3	3
	991002036H	垫片	Shim	3	3	3
41	991004037	上支架组件	Subassembly	1	1	1
42	991004038	下支架组件	Lower bracket assembly	1	1	1
43	991004039-1	红纸垫	Rubber gasket	3	3	3
44	991004036	压脚保护架		1	1	1

5. 送料部件 FEED MECHANISM COMPONENTS

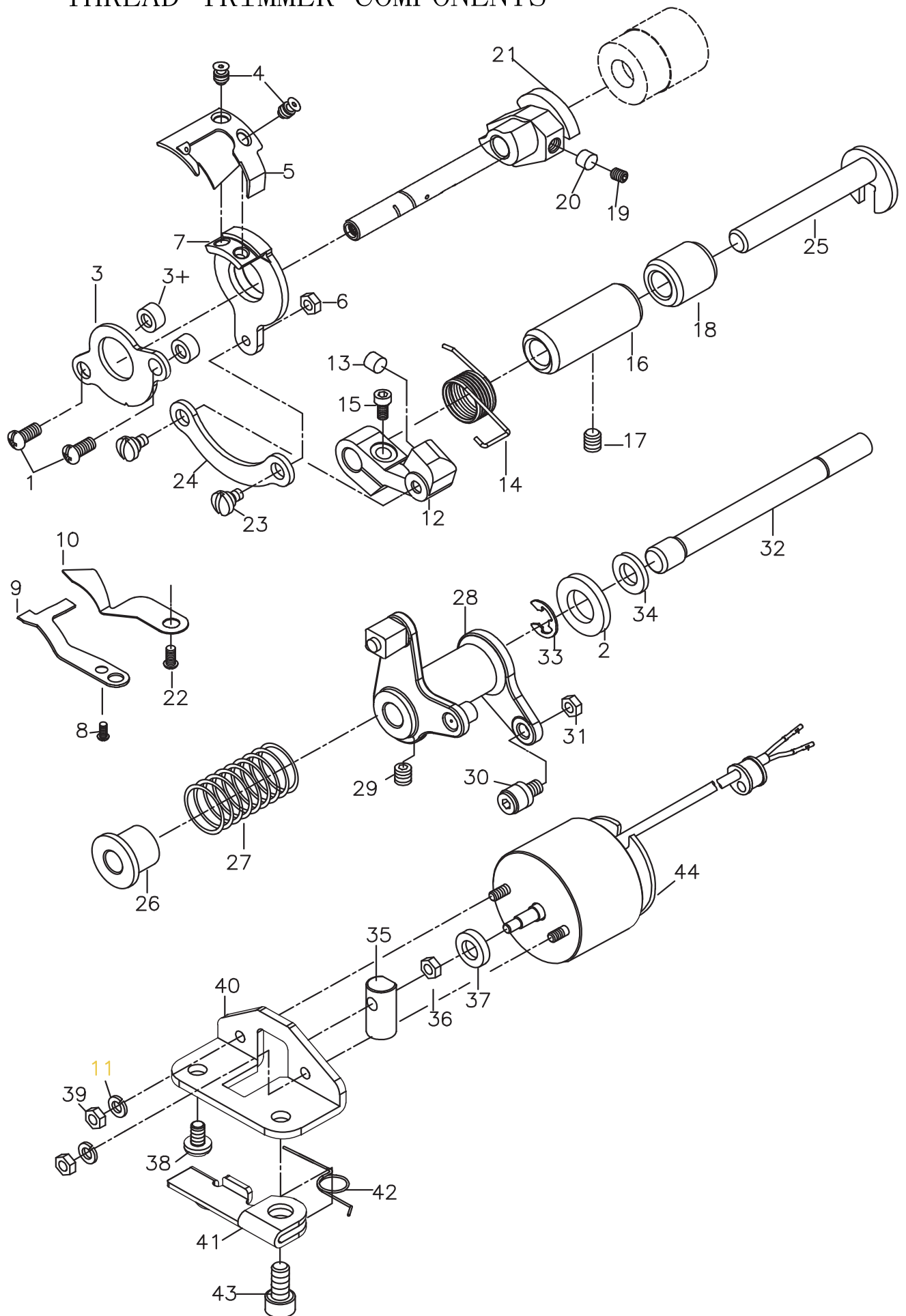


5.送料部件/FEED MECHANISM COMPONENTS						
序号 Ref.No.	新编号 new part No.	名称 Part name	Name of parts	数量		
				5 F	5 HF	5 XHF
1	991005001	倒送料连杆	Reverse feed adjust rod	1	1	
	991005001D	倒送料连杆(通用大针距的)	Reverse feed adjust rod(big hook)			1
2	991005002	倒送料连杆销	Reverse feed regulator pin	1	1	
	991005002D	倒送料连杆销2.3(大旋梭)	Feed regulator pin			1
3	S093574006	倒送料连杆销螺钉	screw	2	2	2
3+	M140500806	送料调节器紧固螺钉	screw	2	2	2
4	991005004	送料调节器	Feed regulator	1	1	
	991005004D	送料调节器(大针距)	Feed regulator (Big needle distance)			1
5	991005005	送料调节器轴套	Feed regulator bushing	1	1	1
6	991005006	送料调节器轴	Feed regulator shaft	1	1	1
7	991005007	针距调节螺杆	Feed regulator screw	1	1	1
8	030304044	止动销弹簧	Spring	2	2	2
9	030304043	止动销	Feed adjustpin	1	1	1
10	280005010X	针距旋钮 (0-5)	Needle distance knob(0-5)	1	1	
	991005010-7	针距旋钮 (0-7)				1
11	S074762818	针距旋钮螺钉	Screw 3/16×28 L=18	1	1	1
12	991005012	送料连杆	Rocker shaft connecting rod	1	1	1
13	991005013	送料连杆销	Walking foot long pin	1	1	1
14	S083574004	送料连杆销螺钉	Screw 9/64×40 L=4	1	1	1
15	991005015	抬牙连杆	Connecting rod	1	1	1
16	991005016	针距调节螺杆O型圈	Rubber ring	1	1	1
17	991005017	摆动板复位簧	Feed reverse spring	1	1	1
18	991005018	挡圈E5	E-ring 5	2	2	2
19	991005019	倒送料曲柄组件	Feed reverse arm asm.	1	1	
	991005019D	倒送料曲柄组件(大针距)	Feed reverse arm asm(Big needle			1
20	S074762815	倒送料曲柄螺钉 Screw	Feed reverse arm screw	1	1	1
21	991005021	倒送料拉簧	Spring	1	1	1
22	991005022	短摆动板连接销	Walking foot short pin	2	2	2
23	991005023	长摆动板	Connecting link long pin	2	2	2
24	991005024	短摆动板	Connecting link short pin	2	2	2
25	991005025	摆动座	Feed adjust link asm	1	1	1
26	991005026	摆动板座左销	Adjusting link fulcrum shaft	1	1	1
27	991002001	左右销螺钉	Screw 15/64×28 L=7	2	2	2
28	S123574005	连杆销螺钉	Screw 9/64×40 L=5	2	2	2
29	991005029	牙架偏心销	Feed bar shaft	1	1	1
30	991005030	轴用卡簧	Retaining ring	1	1	1
31	991005031	送布牙	Feed dog	1		
	991005031H	送布牙(厚料/3排牙)	Feed dog (H. 3 row)		1	
	030304001	送布牙(大旋梭/3排牙)	Feed dog (big hook, 3 row)			1
32	S073184406	送布牙螺钉	Screw 1/8×44 L=6	2	2	2
33	991005033	牙架部件	Feed bar asm	1	1	
	991005033D	牙架部件(大旋梭)	Feed bar asm (big hook)			1
34	991005034	摆动板复位板	Adjusting link spring guide	1	1	1
35	S074374007	复位板紧固螺钉	Screw 11/64×40 L=7	2	2	2
36	991005036	拉簧固定板	Feed spring hood	1	1	1
37	991005037	送布轴	Feed rocker shaft	1	1	1
38	991005038	送布曲柄销	Walking foot middle pin	1	1	1
39	S073574008	曲柄销螺钉	Screw 9/64×40 L=8	1	1	1
40	N217142805	抬牙连杆轴位螺母	Nut 9/32×28	1	1	1
41	991005041	送布曲柄	Feed rocker shaft crank	1		
	991005041H	送布曲柄 (厚料)	Feed rocker shaft crank		1	1
42	S074762815	送布曲柄螺钉	Screw 3/16×28 L=15	1	1	1
43	991005043	抬牙后曲柄	Lifting rocker asm.	1	1	1
44	S074762815	抬牙后曲柄螺钉	Screw 3/16×28 L=15	1	1	1
45	991005045	抬牙连杆轴位螺钉	Hinge screw	1	1	1
46	991005046	抬牙轴	Feed driving shaft	1	1	1
47	991002015	挡圈	Thrust collar asm.	1	1	1
48	S126354004	送布轴挡圈螺钉	Screw 1/4×40 L=4	2	2	2
49	991005049	送布轴前轴套	Feed rocker shaft bushing	2	2	
	991005049D	送布轴前轴套(加长1.5mm)	Feed rocker shaft bushing			2
50	S084374007	牙架销螺钉	Screw 11/64×40 L=7	2	2	2
51	991005030	轴用卡簧	Retaining ring	1	1	1
52	991005052	牙架座 (牙架曲柄)	Feed bar crank asm.	1	1	1
53	S074762812	牙架座螺钉	Screw 3/16×28 L=12	1	1	1

5.送料部件/FEED MECHANISM COMPONENTS						
序号 Ref.No.	新编号 new part No.	名 称 Part name	Name of parts	数量		
				5 F	5 HF	5 XHF
54	991005054	抬牙叉	Driving shaft crank asm.	1	1	
	991005054D	抬牙叉	Driving shaft crank asm.			1
55	S084374012	抬牙叉螺钉	Screw 11/64×40 L=12	1	1	1
56	280005056	倒送料扳手组件	Reverse feed control lever asm.	1	1	1
56-1	991005056-1	倒送料轴O型圈	Rubber ring	1	1	1
56-2	991005056-2	倒送料轴	Feed reverse shaft	1	1	1
56-3	S145952806	倒送料扳手螺钉	Screw	2	2	2
56-4	991105056-5	倒送料扳手	Reverse frd control lever	1	1	1
57	991002015	挡圈	Thrust collar	1	1	1
58	S126354004	抬牙轴挡圈螺钉	Screw 1/4x40 L=6	2	2	2
59	991005059	摆动轴板座右销	Adjusting link fulcrum shaft	1	1	1
60	991005060	倒送料轴轴套	Axle Sleeve	1	1	1
61	991005057	连杆组件M	Connecting rod assembly M	1	1	1
	991005057H	连杆组件H	Connecting rod assembly H	1	1	1
62	280005068	针距按键	Stopper pin	1	1	1
63	030304045	针距盘挡销	Stopper pin	1	1	1
64	280005069	针距按键簧	Spring	1	1	1

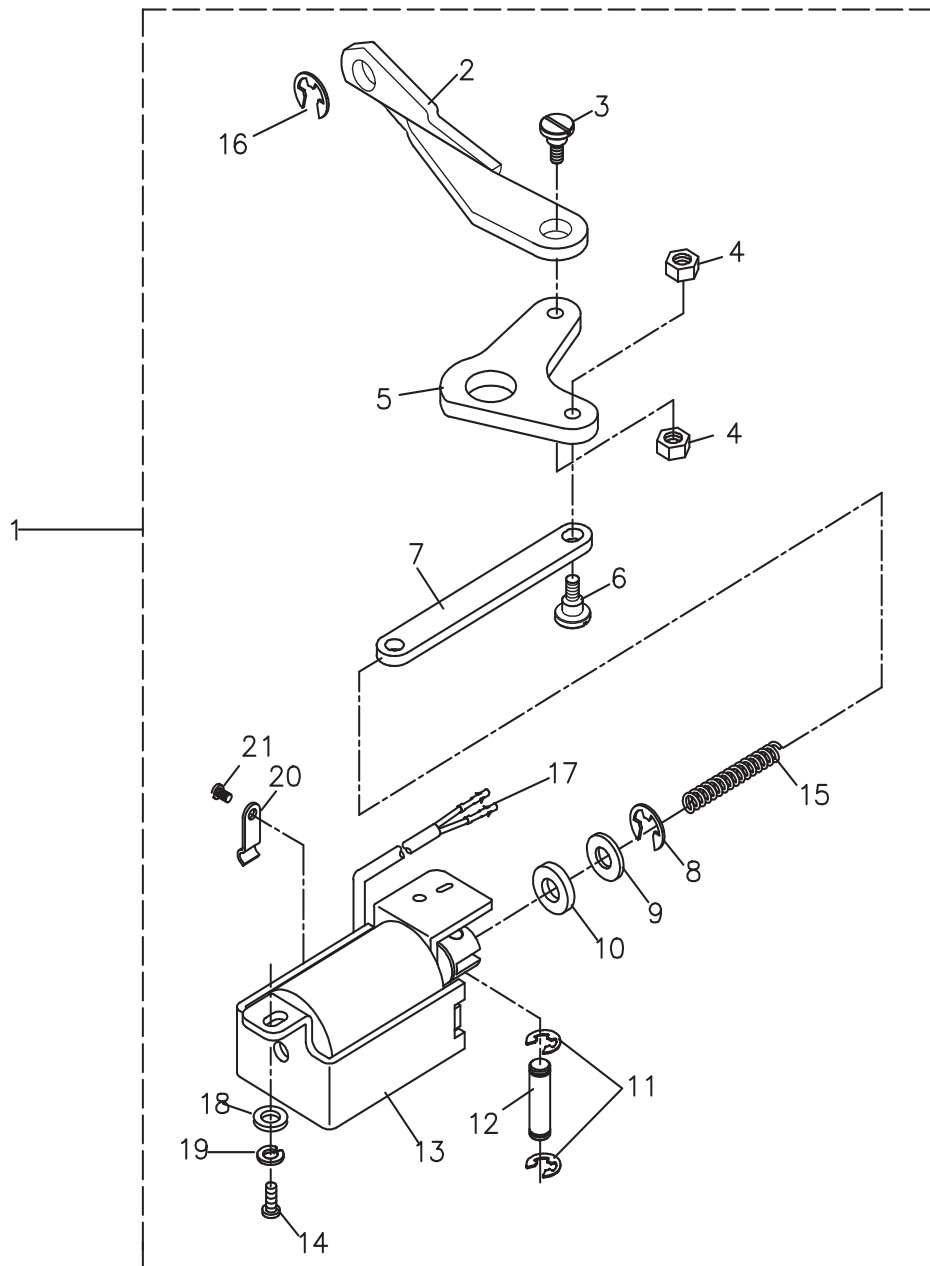
6. 自动切线部件

THREAD TRIMMER COMPONENTS

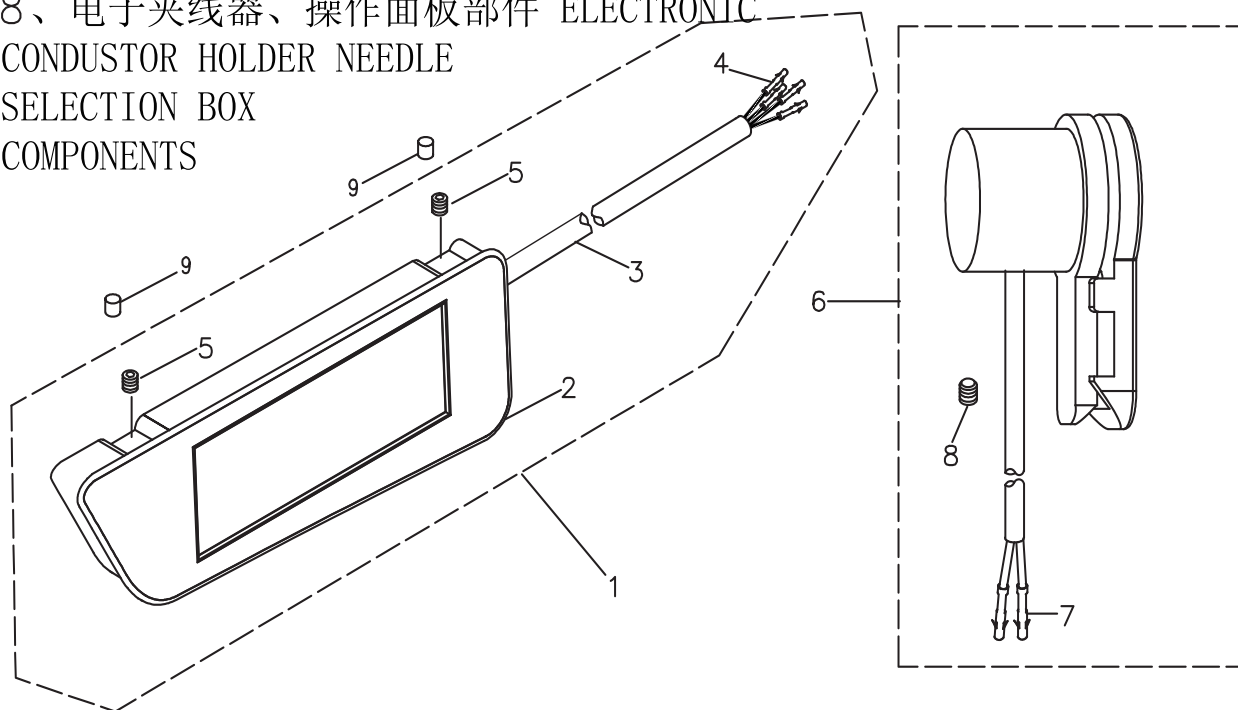


6.自动切剪部件/THREAD TRIMMER COMPONENTS						
序号 Ref.No.	新编号 new part No.	名 称 Part name	Name of parts	数量		
				5 F	5 HF	5 XHF
1	S094374012	螺钉11/64"x40 L=12	Screw SM11/64x40 L=12	2	2	2
2	991006049	驱动轴垫片	Washer	1	1	1
3	991006003	刀架压板	Partiality shank	1	1	
3+	991006003+	刀架压板垫圈	Partiality shank washer	2	2	
4	991006004	动刀固定螺钉	Screw	2	2	2
5	991006005	动刀	Motorial knife	1		
	991006005H-1	动刀（厚料）	Motorial knife (heavy duty)		1	
	991006005D	动刀（大旋梭）	Motorial knife (big hook)			1
6	991006006	螺母SM11/64"x40	Nut SM11/64x40	1	1	1
7	991006007	动刀架	Knife bracket	1	1	
	991110008	动刀架（9911机型）	Knife bracket			1
8	S043574006	定刀调节螺钉	Screw	1	1	1
9	LU1711	固定刀	Secant knife	1	1	
	991006009D	固定刀（大旋梭）	Secant knife(big hook)			1
10	991006010	分线片	Protect needle patch	1	1	
	10-005A-64L7	分线片	Protect needle patch			1
11	991006048	垫圈4.5x8x0.5	Washer 4.5x8x0.5	2	2	2
12	991006012	切刀驱动曲柄	Thread shear rock arm	1	1	1
13	991006013	驱动曲柄止动块	Positioning block	1	1	1
14	991006014	弹簧	Spring	1	1	1
15	S094763214	螺钉SM,3/16"x32 L=14	Screw SM3/16x32 L=14	1	1	1
16	991006016	切线轴套	Axle sleeve	1	1	
	991110021	切线轴套	Axle sleeve			1
17	S125952806	螺钉	Screw SM15/64x28 L=6	1	1	1
18	991006018	驱动曲柄轴衬套	Short bush	1	1	1
19	S156354010	螺钉SM1/4"x40 L=10	Screw SM1/4x40 L=10	2	2	2
20	991006020	切线凸轮垫	Pole	2	2	2
21	991006021	凸轮	Thread shear cam	1	1	1
22	S073574006	螺钉SM9/64"x40 L=5	Screw SM9/64x40 L=6	1	1	1
23	991006023	连杆螺钉	Screw	2	2	2
24	991006024	连杆	Knife shaft connecting rod	1	1	1
25	991006025	切刀驱动曲柄轴	Cutter crank shaft	1	1	
	991110019	切刀驱动曲柄轴	Cutter crank shaft			1
26	991006026	扭簧端盖	Spring cover	1	1	1
27	991006027	切线凸轮复位弹簧	Spring	1	1	1
28	991006028	切线凸轮曲柄组件	Thread shear rock arm shaft	1	1	1
29	S116354006	螺钉SM11/64"x40	Screw	1	1	1
30	991006030	滚柱	Roll shaft assy	1	1	1
31	991006031	螺母	Nut	1	1	1
32	991006032	切刀驱动轴	Thread shear shaft	1	1	1
	991006032D	切刀驱动轴	Thread shear shaft			1
33	991006033	卡簧E6	Retaining ring	1	1	1
34	991006034	电磁铁缓冲垫	Magnetic plug cushion mat	1	1	1
35	991006035	切线电磁铁顶销	Magnetic plug pin	1	1	1
36	991006036	螺母SM1/4"x40	Nut SM1/4x40	1	1	1
37	991006037	垫圈	Washer	1	1	1
38	S075952810C	螺钉	Screw	1	1	1
39	991006039	螺母M4	Nut M4	2	2	2
40	991006040	切线电磁铁支架	Magnetic plug cushion mat	1	1	1
41	991006041	松线座	Thread loose seat	1	1	1
42	991006042	弹簧	Spring	1	1	1
43	991006043	螺钉	Screw	1	1	1
44	991006044	剪线电磁铁组件	Magnetic solenoid asm	1	1	1

7、自动倒缝部件 AUTOMATIC REVERSE FEED COMPONENTS



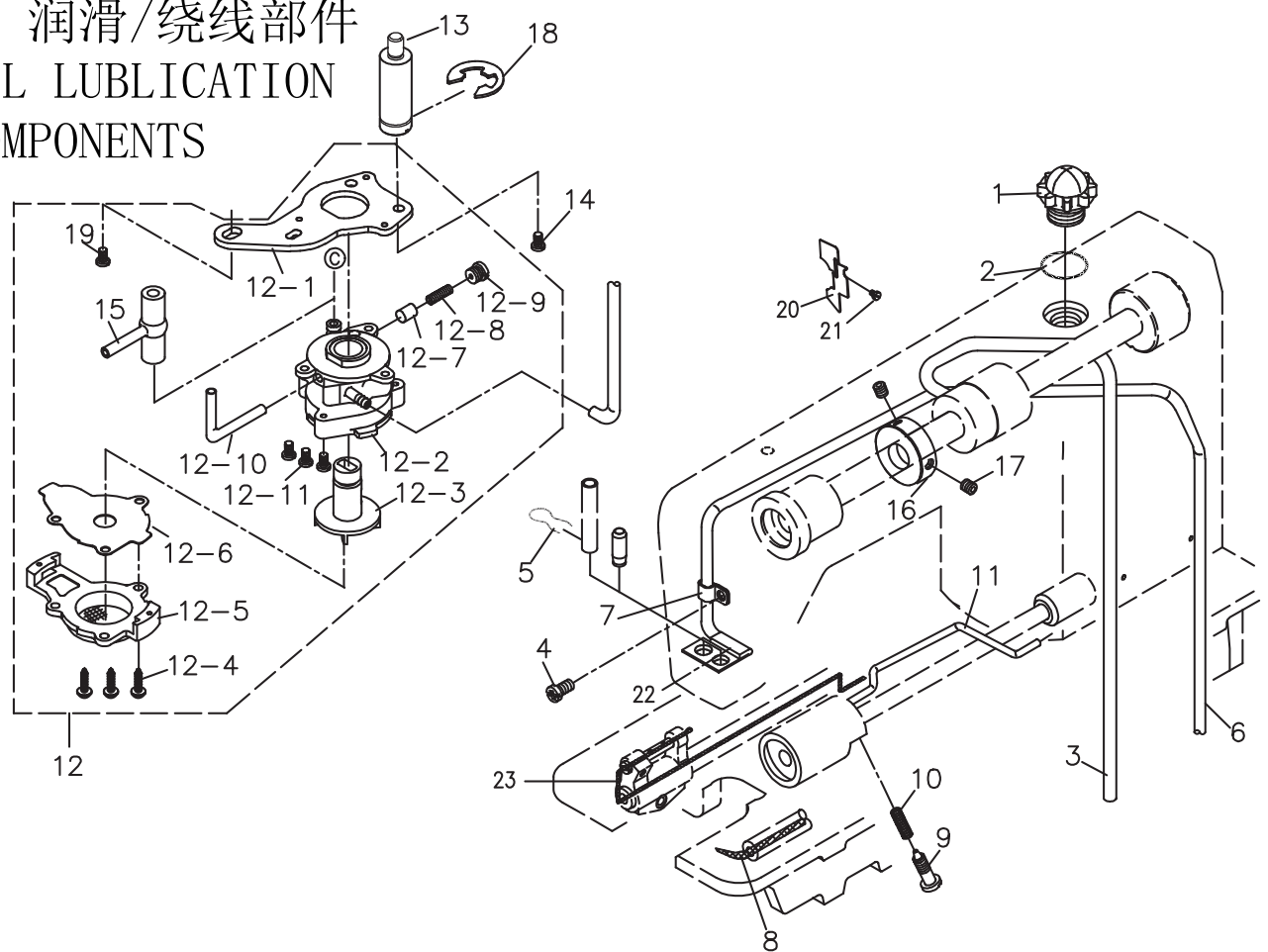
8、电子夹线器、操作面板部件 ELECTRONIC CONDUCTOR HOLDER NEEDLE SELECTION BOX COMPONENTS



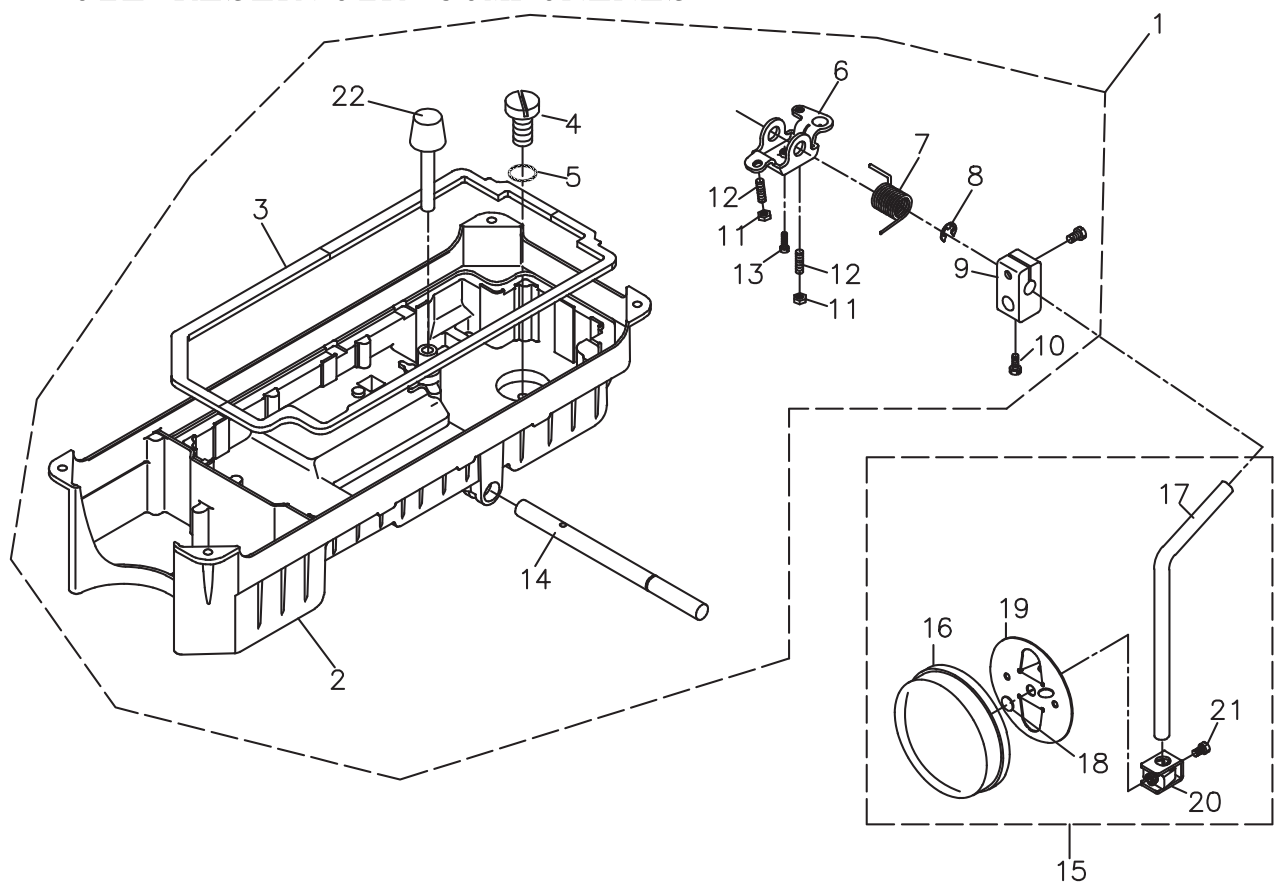
7.自动倒缝部件/AUTOMATIC REVERSE FEED COMPONENTS						
序号	新编号	名称	Name of parts	数量		
Ref.No.	new part No.	Part name		5 F	5 HF	5 XHF
1	991007001	自动倒缝部件	Reverse feed switch asm.	1	1	1
2	991007002	自动倒缝拉杆	Reverse feed connecting shaft	1	1	1
3	991007003	自动倒缝拉杆螺钉	Reverse feed connecting shaft screw	1	1	1
4	991007004	螺母	Nut	2	2	2
5	991007005	倒缝曲柄	Connecting arm	1	1	1
6	991007006	倒缝曲柄螺钉	Connecting arm screw	1	1	1
7	991007007	倒缝铁芯连杆 (57mm)	Reverse feed connecting link	1	1	
	991007007D	倒缝铁芯连杆(大旋梭, 大针)	Reverse feed connecting link			1
8	991007008	倒缝铁芯挡圈	E-ring 20	1	1	1
9	991007009	垫片	Washer 16x24x2.6	1	1	1
10	991007010	橡胶垫片	Rubber plunger	1	1	1
11	991007011	连接销卡簧	E-ring 4	2	2	2
12	991007012	倒缝铁芯连接销	Plunger arm pin	1	1	1
13	991007013	倒缝电磁铁	Reverse feed magnet asm.	1	1	1
14	S075952812	电磁铁紧固螺钉	Screw 15/64x28 L=12	2	2	2
15	991007015	连杆定位簧	Plunger spring	1	1	1
16	991007017	卡簧	Jump ring	1	1	1
17	991007018	导线插针	Pin contact	2	2	2
18	991007019	平垫片	Washer	2	2	2
19	991007020	弹簧垫片	Spring washer	2	2	2
20	991007021	油管压板	Tubing clamp	1	1	1
21	S094762806	油管压板螺钉	Screw	1	1	1

8.电子夹线器, 操作面板部件/ELECTRONIC CONDUSTOR HOLDER NEEDLE SELECTION BOX COMPONENTS						
序号	新编号	名称	Name of parts	数量		
Ref.No.	new part No.	Part name		5 F	5 HF	5 XHF
1	282008001	操作面板组件	Needle selection box asm.	1	1	1
2	282008002	操作面板	Needle selection box	1	1	1
3	930008005	电线	2-core cabtyre cord	1	1	1
4	991008004	插针	Contact pin	1	1	1
5	S144374006	螺钉	Screw SM11/64"x40 L=6	2	2	2
6	991008005	电子夹线器组件	Electroni conductor holder asm.	1	1	1
7	991008006	插针	Contact pin	1	1	1
8	S124762805	电子夹线器固定螺钉	Screw SM3/16X28 L=5	1	1	1
9	280008009	橡胶塞	Rubber stopper	1	1	1

9、润滑/绕线部件 OIL LUBRICATION COMPONENTS



10. 油盘部件 OIL RESERVOIR COMPONENTS

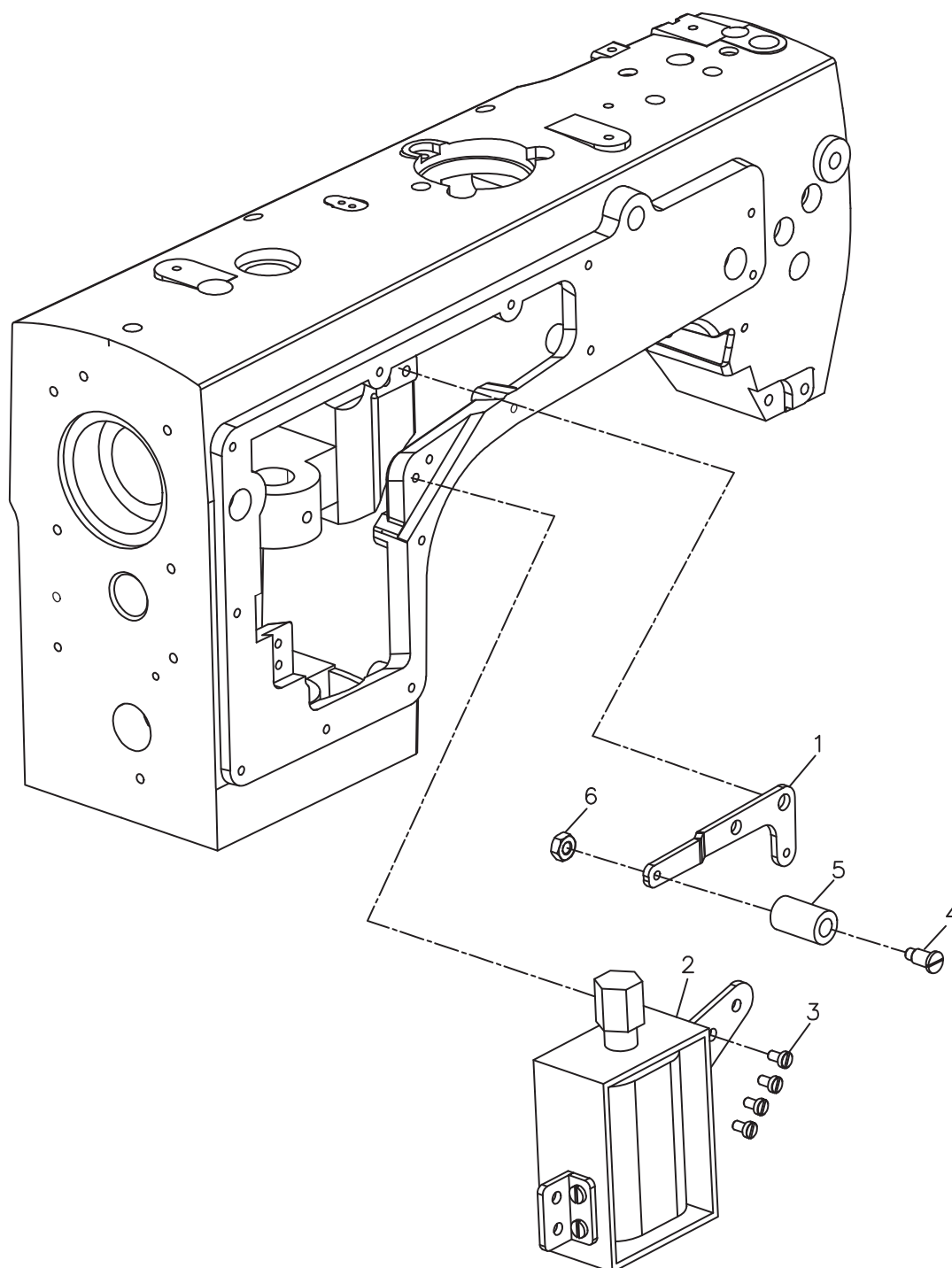


9.润滑/绕线部件/OIL LUBICATION COMPONENTS						
序号	新编号	名称	Name of parts	数量		
Ref.No.	new part No.	Part name		5 F	5 HF	5 XHF
1	991009001	油窗	Oil sight window	1	1	1
2	991009002	油窗O型圈	Rubber ring	1	1	1
3	280009006	上轴供油管	Main shaft oil tube	1	1	1
	991009003	上轴供油管B	Main shaft oil tube B	1	1	1
4	S094762806	回油管夹螺钉	Screw 3/16x28 L=6	1	1	1
5	991009005	回油毡夹	Oil felt presser	1	1	1
6	991009006	回油管	Oil return tube asm	1	1	1
7	991009007	回油管夹	Holder	1	1	1
8	991009008	送料轴油线	Oil wick	1	1	1
9	991009009-1	旋梭油量调节螺钉	Oil adjusting screw	1	1	1
10	991009010	旋梭油量调节簧	Spring	1	1	1
11	991009012-10	旋梭供油管	Oil tube	1	1	1
12	991009012	油泵部件	Lubricating oil pump asm	1	1	1
12-1	991009012-1	油泵安装板	Oil pump installing base	1	1	1
12-2	991009012-2	油泵体	Oil pump	1	1	1
12-3	991009012-3	油泵叶轮	Oil pump impeller	1	1	1
12-4	991009012-4	油泵盖螺钉	Screw	3	3	3
12-5	991009012-5	油泵盖	Lubricating oil pump cover	1	1	1
12-6	991009012-6	油泵叶轮托板	Oil pump impeller cover	1	1	1
12-7	991009012-7	回油柱塞	Plunger	1	1	1
12-8	991009012-8	柱塞簧	Plunger spring	1	1	1
12-9	991009012-9	柱塞螺钉	Plunger screw	1	1	1
12-10	991009012-10	下轴供油管	Hook driving shaft oil tube	1	1	1
	991009012-10+	下轴供油管(四自动)	Hook driving shaft oil tube	1	1	1
12-11	M070300508	油泵安装螺钉	Screw M3 L=8	3	3	3
13	991009013	油泵连接螺柱	Oil pump support,large	1	1	1
14	S074374010	油泵螺钉	Screw	1	1	1
15	991009015	供油管接头	Rubber joint	1	1	1
16	991009016	绕线器驱动轮	Bobbin pulley	1	1	1
17	S144374006	绕线器驱动轮螺钉	Screw	2	2	2
18	991009017	卡簧	Jump ring	1	1	1
19	ZSD15005	油泵螺钉	Screw 15/64x28 L=10	1	1	1
20	720009018	挡板	Baffle	1	1	1
	991009018S	挡板	Baffle	1	1	1
21	S094762806	挡板螺钉	Screw	1	1	1
22	991009019	油毡	Asphalt felt	1	1	1
23	991009008	送布油线	Delivery line	1	1	1

10.油盘部件/OIL RESERVOIR COMPONENTS						
序号	新编号	名称	Name of parts	数量		
Ref.No.	new part No.	Part name		5 F	5 HF	5 XHF
1	991010001	油盘部件	Oil reservoir asm	1	1	1
2	991010002	油盘	Oil reservoir	1	1	1
3	991010003	油盘垫	Oil reservoir gasket	1	1	1
4	S077942407	排油孔螺钉	Screw 5/16x24 L=7	1	1	1
5	991010005	排油孔螺钉O型圈	Rubber ring	1	1	1
6	991010006	抬压脚双向曲柄	Knee lifting rotating arm	1	1	1
7	991010007	双向曲柄扭簧	Spring	1	1	1
8	991010008	抬压脚轴开口挡圈	E-ring	1	1	1
9	991010009	抬压脚操纵杆接头	Vertical shaft fitting arm	1	1	1
10	991010010	操纵杆接头螺钉	Screw	2	2	2
11	N210601006	双向曲柄限位调节螺母	Nut M6	2	2	2
12	M120601030	双向曲柄限位调节螺钉	Screw M6 L=30	2	2	2
13	M190601018	双向曲柄螺钉	Screw M6 L=17.5	1	1	1
14	991010014	抬压脚轴	Knee press cross shaft	1	1	1
15	991010015	操纵杆部件	Knee pan plate asm	1	1	1
16	991010016	操纵杆软垫	Knee pan plate cover	1	1	1
17	991010017	操纵杆	Knee pan upright shaft	1	1	1
18	991010018	操纵杆垫	Knee pan plate rubber	1	1	1
19	991010019	操纵板	Knee pan plate	1	1	1
20	991010020	操纵杆接头	Knee pan plate support	1	1	1
21	M190601012	接头螺钉	Screw M6 L=12	1	1	1
22	991010022	抬压脚顶杆	Knee lifter push rod	1	1	1

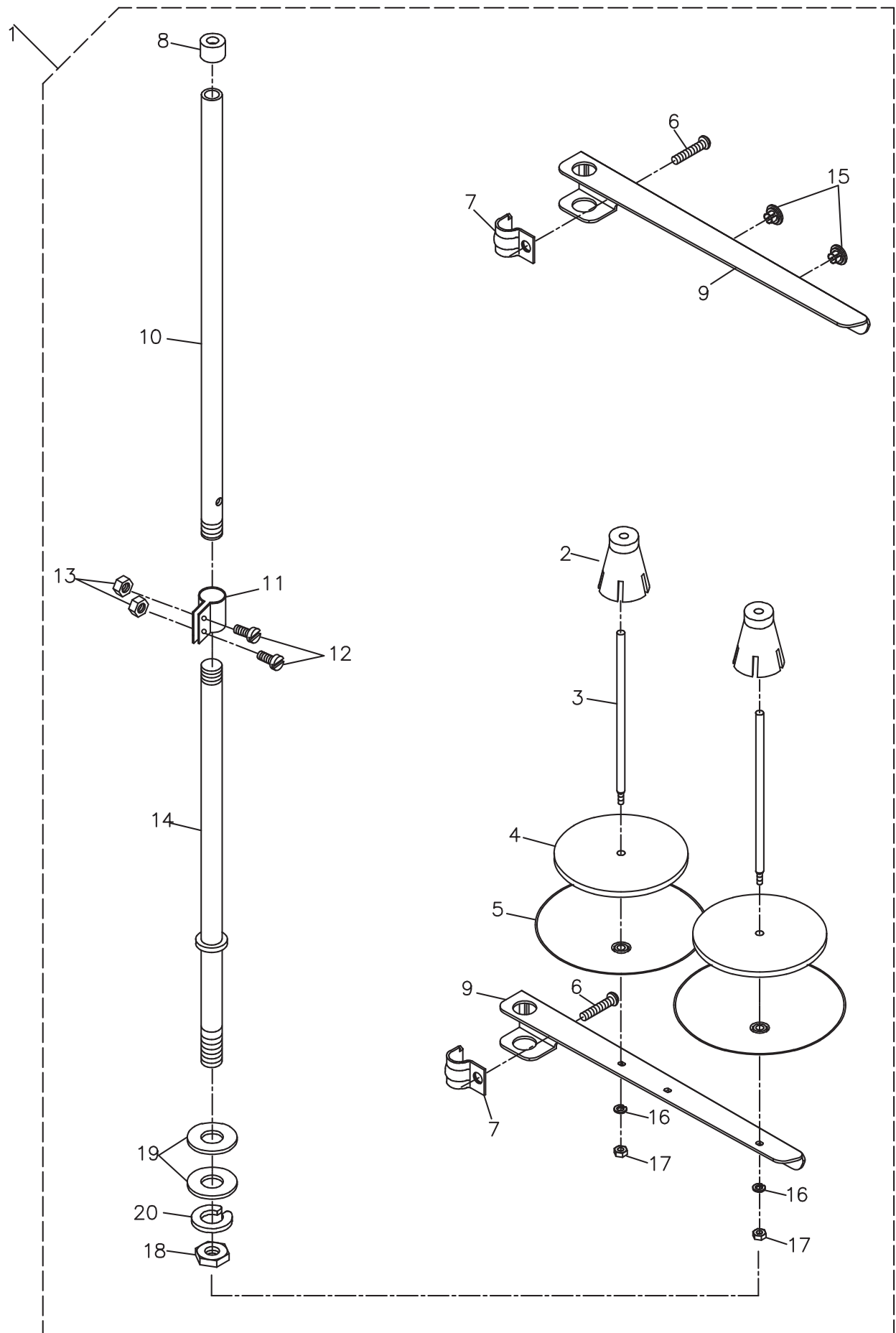
11. 自动抬压脚部件(内置式)

AUTO LIFTER COMPONENTS(Built-in type)



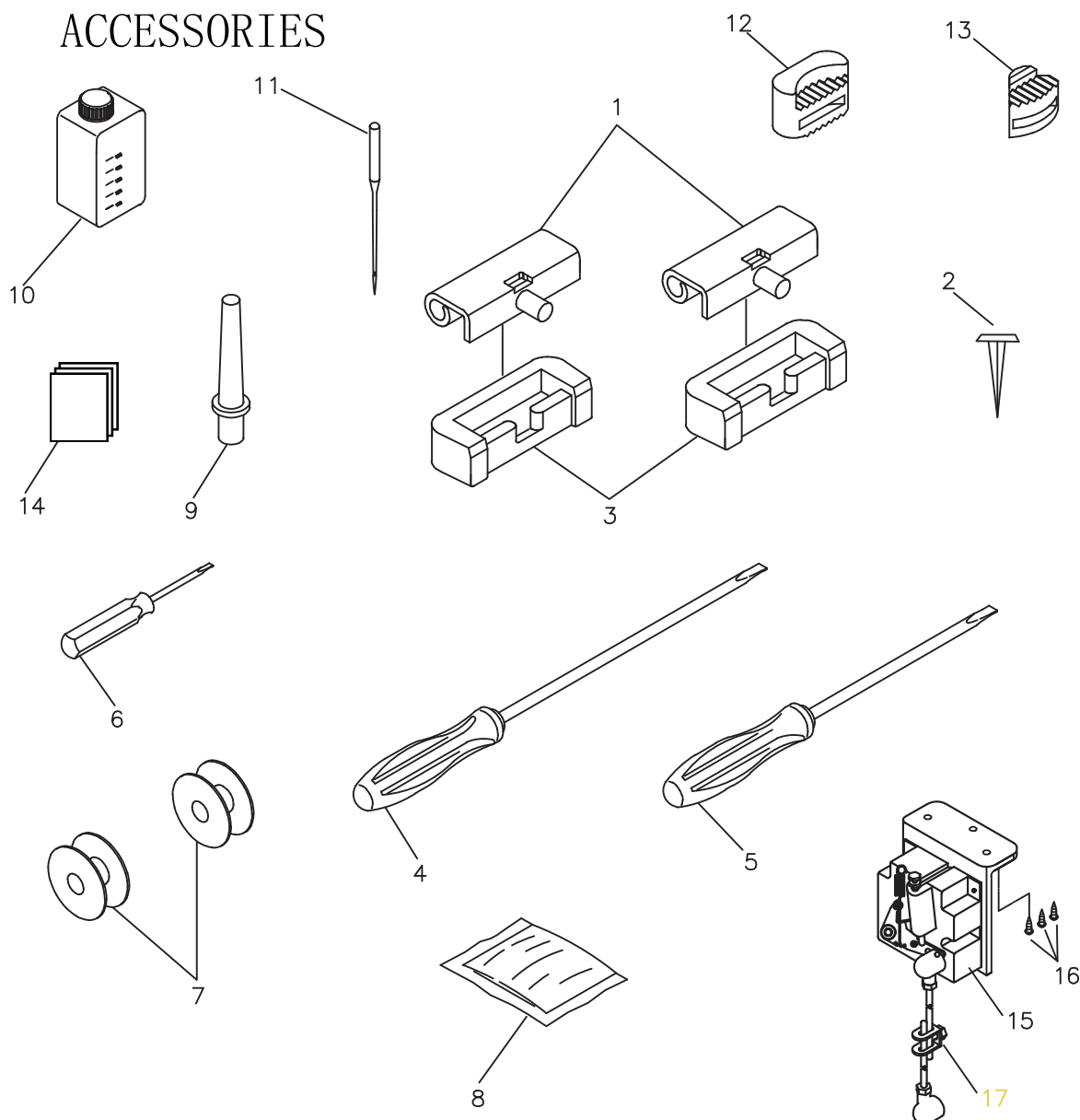
11.自动抬压脚部件(内置式) AUTO LIFTER COMPONENTS(Built-in type)						
序号 Ref.No.	新编号 new part No.	名称 Part name	Name of parts	数量		
				5 F	5 HF	5 XHF
1	920015001	抬压脚后杠杆	Lever for lifting presser foot	1	1	1
2	920015002	抬压脚电磁铁	foot lifter electromagnet	1	1	1
3	S094762809	螺钉 SM3/16X28 L=9	Screw	4	4	4
4	920015004	螺钉	Screw	1	1	1
5	920015005	抬压脚后杠杆套	Lever sleeve for lifting presser foot	1	1	1
6	920015006	螺母	Nut	1	1	1

12. 过线架部件 THREAD STAND COMPONENTS



12.过线架部件/THREAD STAND COMPONENTS						
序号	新编号	名称	Name of parts	数量		
Ref.No.	new part No.	Part name		5 F	5 HF	5 XHF
1	991013001	过线架部件	Thread stand asm	1	1	1
2	991013002	线团防松垫	Spool retainer	2	2	2
3	991013003	线盘钉	Spool pin	2	2	2
4	991013004	线盘轮垫	Spool rest cushion	2	2	2
5	991013005	线盘	Spool rest	2	2	2
6	M090601016	线架过线夹螺钉	Screw M6×16	2	2	2
7	991013007	线架过线夹	Thread guide arm joint	2	2	2
8	991013008	线架杆顶防护橡皮	Spool rest rod rubber cap	1	1	1
9	991013009	线架过线杆	Spool rest arm	2	2	2
10	991013010	线架杆上节	Spool rest rod upper	1	1	1
11	991013011	接架杆接头	Spool rest rod joint	1	1	1
12	M090500814	接架杆接头螺钉	Screw M5×14	2	2	2
13	N210500805	接架杆接头螺母	Nut M5	2	2	2
14	991013014	线架杆下节	Spool rest rod lower	1	1	1
15	991013015	过线圈	Thread guide	2	2	2
16	991013016	线盘钉弹簧垫	Spring washer	2	2	2
17	991013017	线盘钉螺母	Nut M5	2	2	2
18	991013018	线架杆紧固螺母	Nut M6×1.5	1	1	1
19	991013019	线架杆紧固螺母垫圈	Washer 16×30×2.6	2	2	2
20	991013020	紧固螺母弹簧垫圈	Spring washer	1	1	1

13. 随机附件 ACCESSORIES



13.随机附件/ACCESSORIES						
序号	新编号	名 称	Name of parts	数量		
Ref.No.	new part No.	Part name		5 F	5 HF	5 XHF
1	991014001	机头连接钩组件	Machine hinge plate asm.	2	2	2
2	991014002	机头连接钩座钉	Nail	4	4	4
3	991014003	机头连接钩座	Machine hinge plate	2	2	2
4	991014004	螺丝刀（大）	Screw driver,large	1	1	1
5	991014005	螺丝刀（中）	Screw driver.medium	1	1	1
6	991014006	螺丝刀（小）	Screw driver.small	1	1	1
7	991003029	梭心	Bobbin	2	2	2
8	991014008	机头罩	Machine head cover	1	1	1
9	991014009	机头支柱	Machine head holder	1	1	1
10	991014010	油箱部件	Oil reservoir asm.	1	1	1
11	991014011	机针 DBx1 #14	Needle DBx1 #14	2	2	2
	991003011H-5	机针 DPx5 #20	Needle DPx5 #21	4	4	4
12	991014012	防震垫(A)	quakeproof washer A	2	2	2
13	991014013	防震垫(B)	quakeproof washer B	2	2	2
14	280014014	说明书	Instruction book	1	1	1
15	990000002	控速器	speed controller	1	1	1
16	991014018	控速器安装螺钉	speed controller screw	5	5	5
17	990000001	控速器拉杆	speed controller pull rod	1	1	1
18	990000003	电源线		1	1	1

NOTES

This image shows a single page of white paper with horizontal blue or grey ruling lines. The lines are evenly spaced and run across the width of the page, leaving small margins at the top and bottom. There are no vertical margin lines, text, or other markings on the page.

Dealer:

The Texi logo, featuring a stylized purple flower icon followed by the word "texi" in a lowercase, italicized, purple serif font.